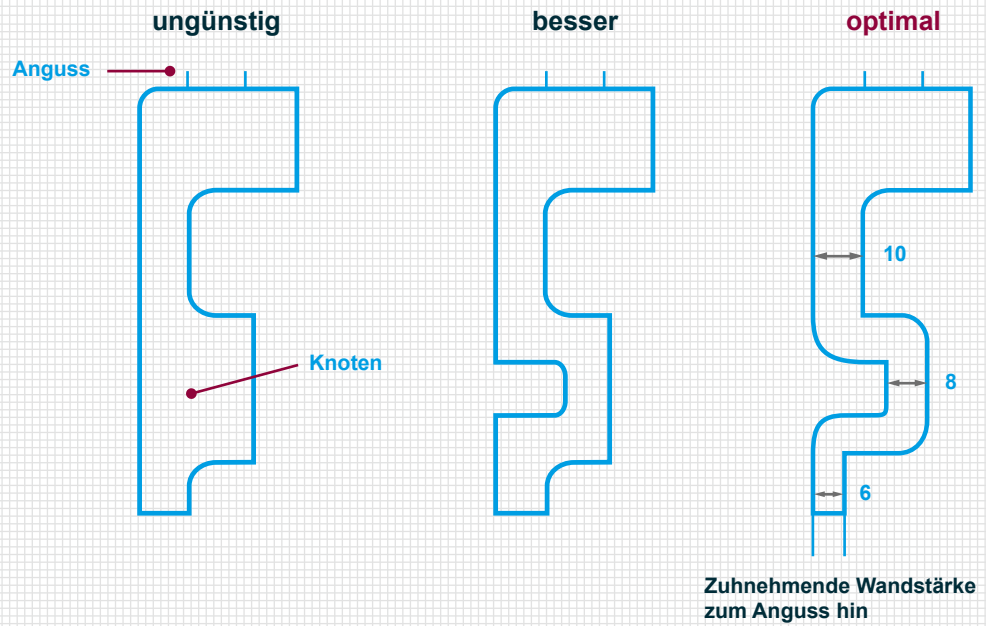
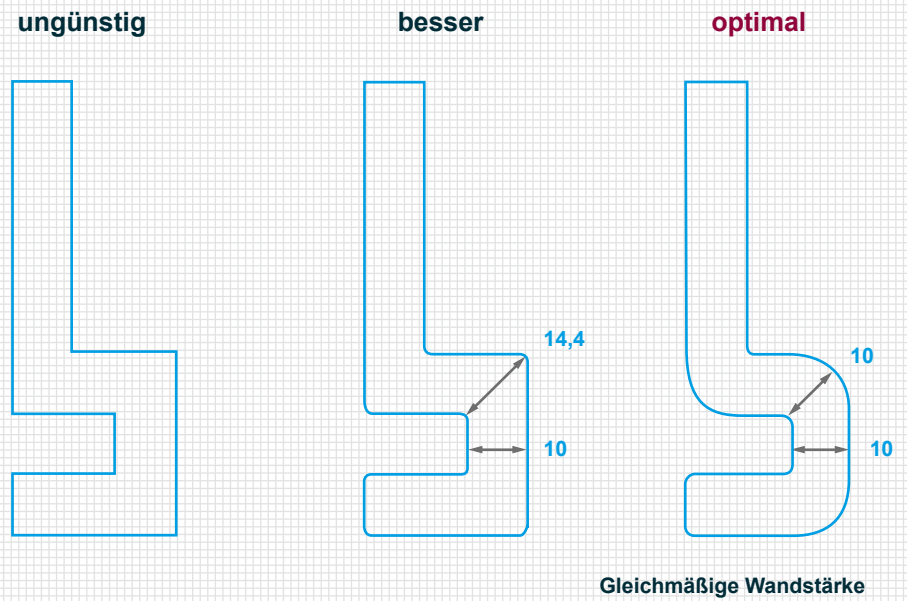


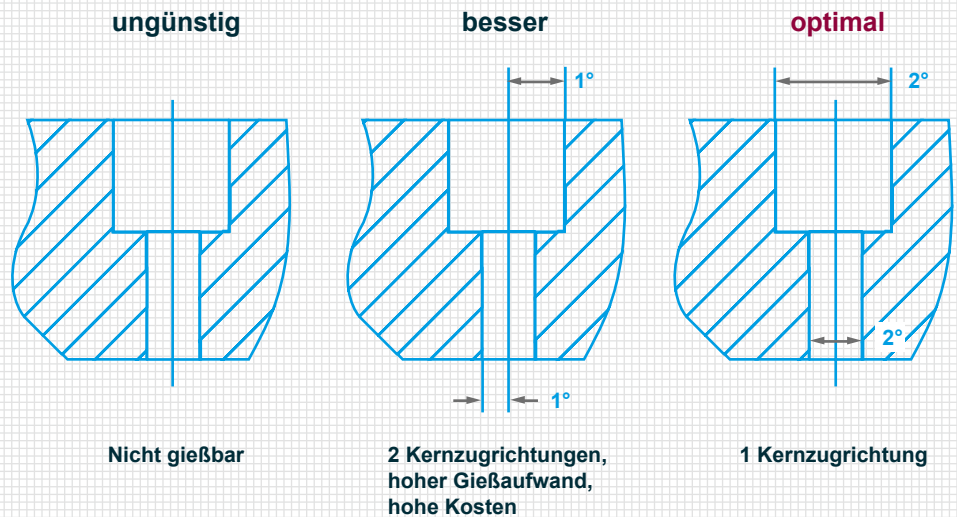
1. Gleichmäßige Wandstärke



2. Kanten verrunden

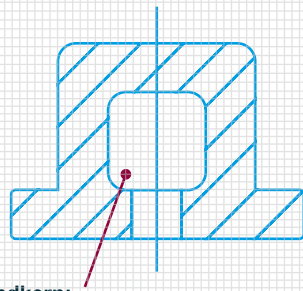


3. Formschrägen im Innenbereich

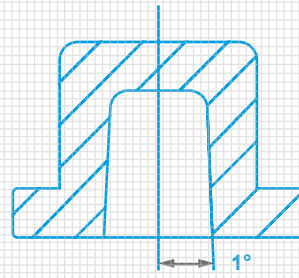


4. Entformbarkeit

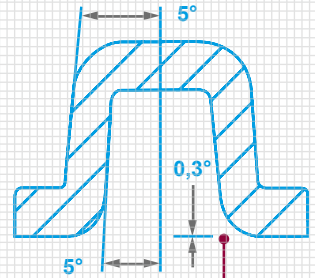
ungünstig



besser



optimal

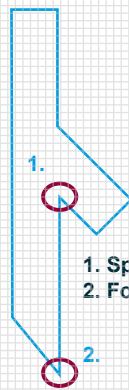


Sandkern:

- hohe Werkzeugkosten
- nur bei Messing & Alu möglich
- gleichmäßige Wandstärke einhalten

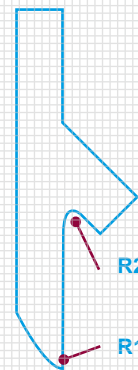
5. Spitze Kanten

ungünstig

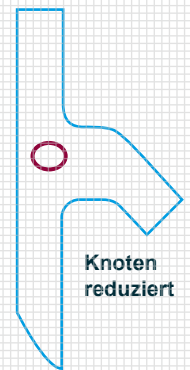


1. Spitze nicht gießbar
2. Form erhitzt sich

besser

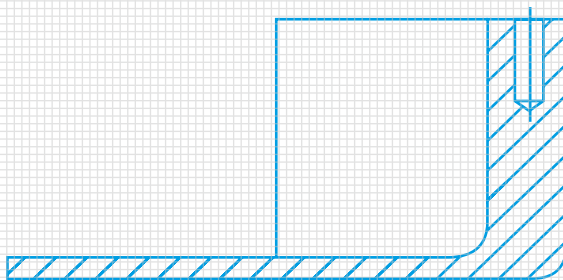


optimal



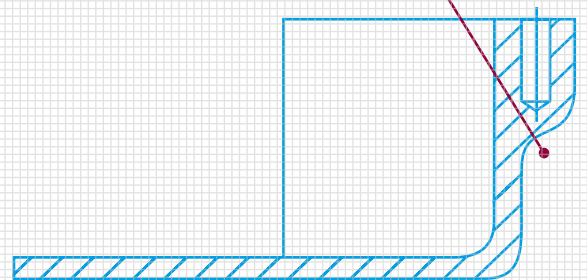
6. Materialanhäufung

ungünstig



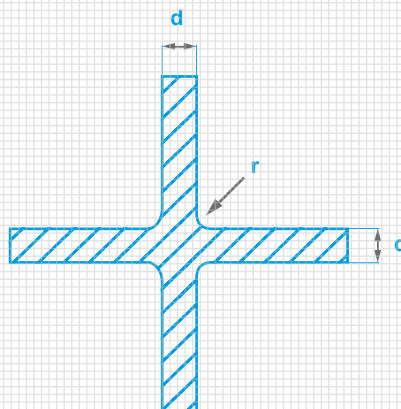
optimal

Materialanhäufung auflösen

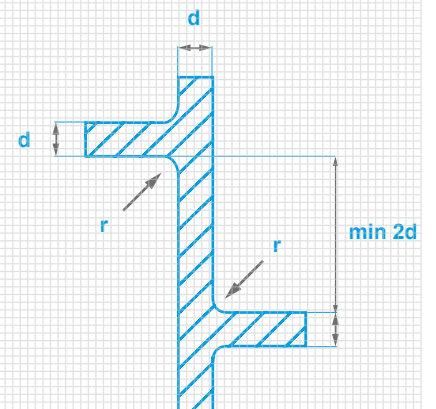


7. Kreuzverrippung

ungünstig



optimal



Kreuzverrippung auflösen